# COAL CATALYST for Improved Combustion and Environment



**ASIA COAL CATALYST COMPANY** 

Presented at

The 4<sup>th</sup> China International Hi-Tech Symposium on Coal Chemical & Coal Conversion

November 4-6, 2008

Sponsored by: China National Coal Association



# What is a catalyst?

- A compound or element that can increase the rate of a chemical reaction
- What does Chemical Catalyst-88 (CC-88) do?
  Promotes the physical and chemical reactions that occur during combustion
  - Releases more oxygen to the carbon contained in the coal





### What does CC-88 accomplish?

- In the combustion chamber
  - Stack emissions
- Other aspects





# **Combustion Chamber**

- Improves combustion efficiency lowers fuel feed rate
- Removes and controls slagging
- Reduces excess air





### **Emissions**

### Particulate

### Gaseous

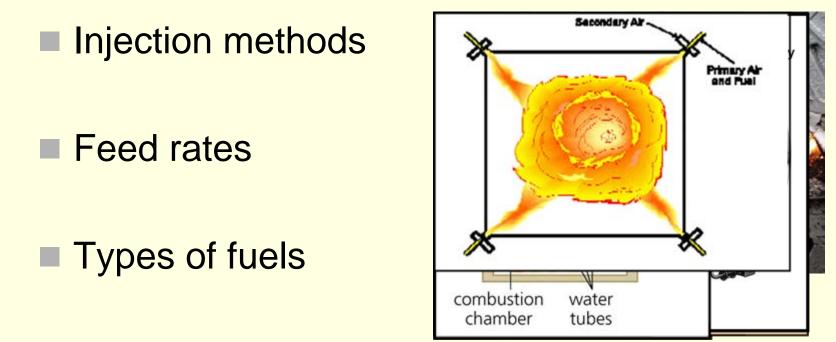
### Future







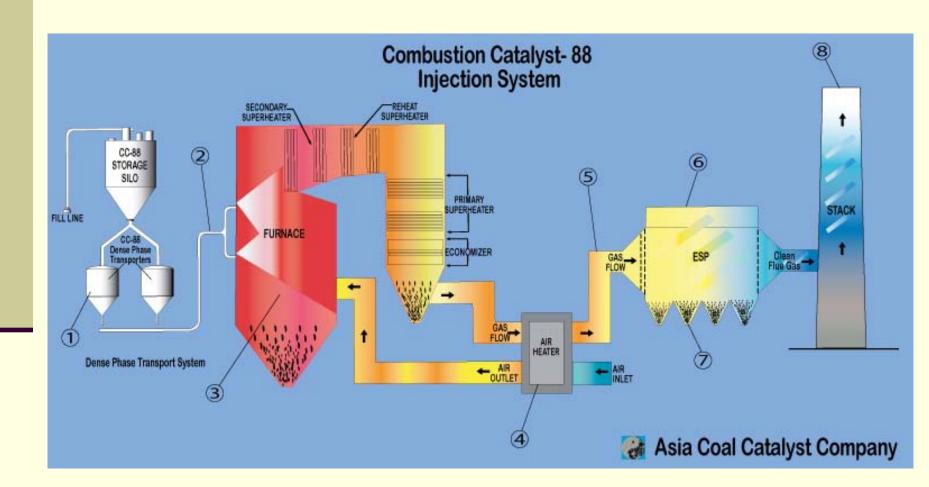
### How is CC-88 used?



Types of furnaces / boilers

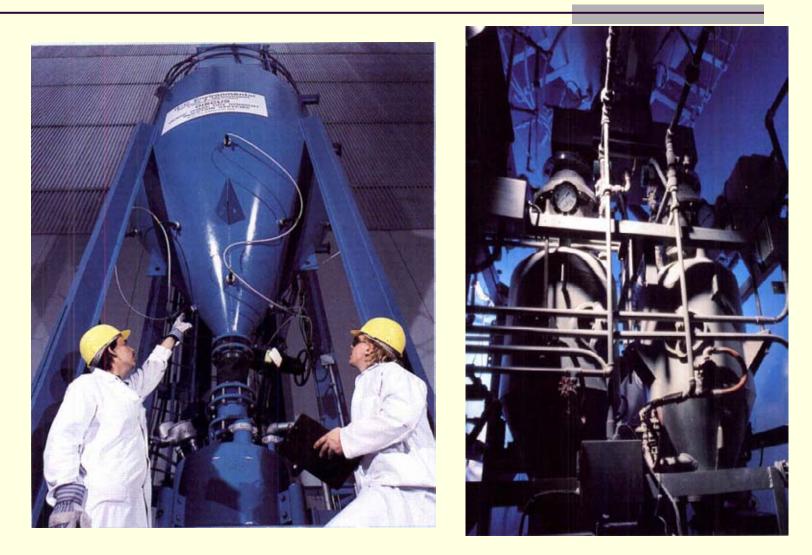


### **CC-88 Injection System**





### **Dense Phase Transporters**

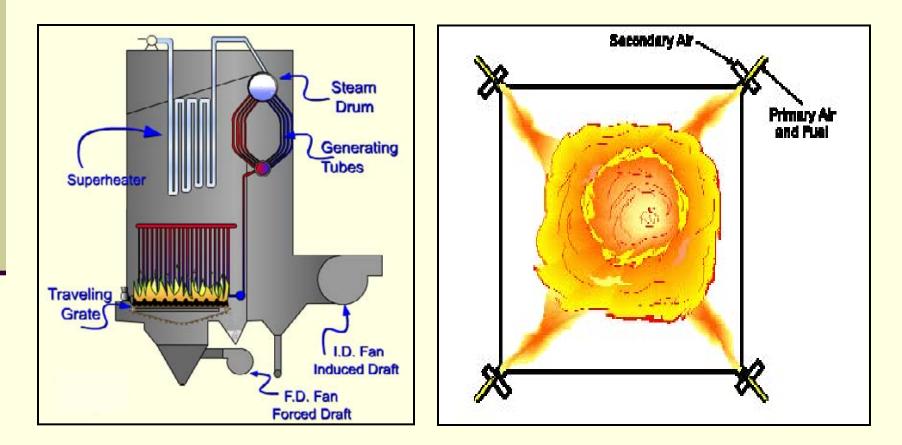




# **Types Of Boilers**

#### **STOKER FIRED**

#### PULVERIZED COAL





# Testing

### Most recent results

- 15% improved combustion efficiency on a Shaanxi sub bituminous raw coal
- Future
  - Improved catalyst performance
- Demonstrations
  - Full Scale Site Testing
- Operating Units





Most recent lab test results -China's coal

- Coal ignites faster
- Burns more efficiently
- Burns with less smoke
- Realizes 75% greater weight loss
- Produces 50% less residual carbon



## **Benefits**

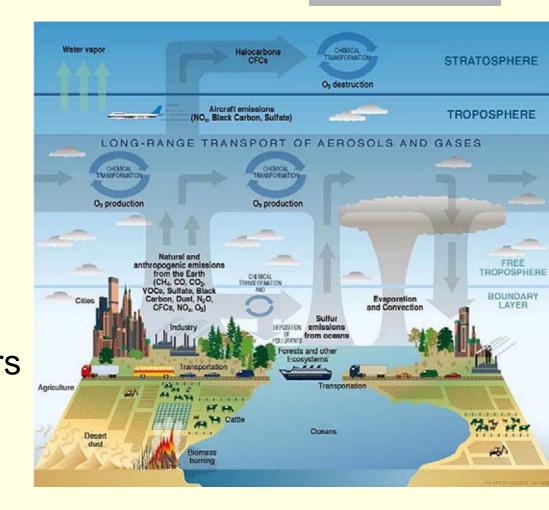
- Environmental benefits
- Fuel savings
- Monetary savings
- Return on investment





### **Environmental Benefits**

Reductions of Particulates SO3 SO<sub>2</sub> CO<sub>2</sub> NOx Hg and others





### **Asia Coal Catalyst Company** Fuel Savings – A Clean Coal Technology

- Reduced fuel consumption through improved combustion efficiency
- Option to burn higher sulphur coals
- Reduced capital and operation expense for scrubbers



# **Monetary savings**

### Example:

- 50,000 Kg/hr steam producing boilers
- 40,000 tons per year coal feed
- 3% improvement to combustion efficiency

\$50,000 net fuel savings per year





# Return on Investment - ROI = Savings less Expenses

### Savings

Fuel

- Longer equipment life
- Fewer outages
- Less purchased power
- Ash disposal
- SO2 scrubbers
- Lower emissions

- Expenses
  - CC-88
  - Injection system



